

## CLAIMS

1. A plating apparatus comprising:

an electrode head having an anode, a plating solution  
5 impregnated material for holding a plating solution, and a porous contact member which is brought into contact with a surface of a substrate;

a cathode electrode which is brought into contact with the substrate to supply current to the substrate;

10 a pressing mechanism for pressing said porous contact member of said electrode head against the surface of the substrate under a desired pressure;

a power source for applying plating voltage between said anode and said cathode electrode; and

15 a control unit for correlating and controlling the state of pressing said porous contact member of said electrode head against the surface of the substrate, and the state of plating voltage applied between said anode and said cathode electrode.

20 2. A plating apparatus according to claim 1, wherein said porous contact member is formed by polyethylene, polypropylene, polyamide, polycarbonate, polyimide, silicon carbide, or alumina.

25 3. A plating apparatus according to claim 1, wherein said plating solution impregnated material is formed by ceramics or porous plastics.

4. A plating apparatus according to claim 1, wherein at least a surface of said porous contact member which contacts the surface of the substrate is formed by an insulator or a material having high insulation properties.

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5. A plating apparatus according to claim 1, wherein said control unit controls so as to cause at least one of said porous contact member and the substrate to rotate on its own axis or rotate on an axis spaced from said own axis.

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6. A plating apparatus comprising:  
a substrate stage for holding a substrate;  
a cathode unit having a seal member for hermetically sealing a peripheral portion of a surface, to be plated, of the substrate  
15 by contacting the peripheral portion of the surface, to be plated, of the substrate held by said substrate stage, and a cathode electrode which is brought into contact with the substrate to supply current to the substrate;  
an electrode head disposed above said cathode unit so as  
20 to be movable up and down and having an anode and a porous member with water retentivity at upper and lower parts of said electrode head;  
a plating solution supply unit for supplying a plating solution between said anode and the surface, to be plated, of  
25 the substrate held by said substrate stage;  
a pressing and separating mechanism for pressing said porous member against the surface, to be plated, of the substrate held by said substrate stage under a desired pressure and separating

said porous member from the surface to be plated; and  
a power source for applying plating voltage between said  
cathode electrode and said anode.

5        7. A plating apparatus according to claim 6, further  
comprising a relative movement mechanism for moving the substrate  
held by said substrate stage and said electrode head relative  
to each other.

10        8. A plating apparatus according to claim 7, wherein said  
relative movement mechanism comprises a rotating mechanism for  
rotating at least one of said substrate stage and said electrode  
head.

15        9. A plating apparatus according to claim 8, further  
comprising a torque sensor for detecting a rotating torque which  
is imparted when at least one of said substrate stage and said  
electrode head is rotated.

20        10. A plating apparatus according to claim 6, wherein said  
pressing and separating mechanism has an air bag for pressing  
said porous member against the substrate by expansion and  
contraction with gas pressure.

25        11. A plating apparatus according to claim 10, wherein said  
air bag is configured to contact said anode or said porous member  
and to move said anode or said porous member up and down in a  
horizontal state.

12. A plating apparatus according to claim 6, wherein said porous member has a multi-layered structure in which at least two kinds of porous materials are laminated.

5       13. A plating apparatus according to claim 6, wherein said electrode head has a housing which houses said anode and said air bag therein, and defines an anode chamber by closing a lower open end portion of said housing with said porous member.

10       14. A plating apparatus according to claim 13, wherein said anode chamber has a cylindrical shape.

15       15. A plating apparatus according to claim 13, wherein a gas introduction pipe communicating with said air bag, a plating solution introduction pipe for introducing the plating solution into said anode chamber, and a power supply port for supplying power to said anode are attached to said housing.

20       16. A plating apparatus according to claim 13, wherein said pressing and separating mechanism has an air bag for moving said housing up and down.

25       17. A plating apparatus according to claim 13, further comprising a vibrating mechanism for vibrating said housing or said substrate stage up and down, from side to side, or in a circle.

18. A plating apparatus according to claim 13, further comprising a temperature control mechanism for controlling a

temperature of the plating solution in said anode chamber, and a temperature of the plating solution between said anode and the surface, to be plated, of the substrate held by said substrate stage.

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19. A plating apparatus according to claim 6, wherein said substrate stage is configured to attract the backside surface of the peripheral portion of the substrate placed on the upper surface of said substrate stage and hold the substrate horizontally, and to pressurize the reverse side of the substrate 10 by a fluid.

20. A plating apparatus according to claim 6, further comprising a vibrating mechanism for vibrating the substrate held by said substrate stage or said porous member.

21. A plating apparatus comprising:  
a substrate stage for holding a substrate;  
a cathode unit having a seal member for hermetically sealing  
20 a peripheral portion of a surface, to be plated, of the substrate by contacting the peripheral portion of the surface, to be plated, of the substrate held by said substrate stage, and a cathode electrode which is brought into contact with the substrate to supply current to the substrate;  
25 an electrode head disposed above said cathode unit so as to be movable up and down and having an anode and a porous member with water retentivity at upper and lower parts of said electrode head;

a plating solution supply unit for supplying a plating solution between said anode and the surface, to be plated, of the substrate held by said substrate stage;

5 a pressing mechanism for pressing said porous member against the surface, to be plated, of the substrate held by said substrate stage under a desired pressure; and

a power source for applying plating voltage between said cathode electrode and said anode;

10 a plating solution removing mechanism for removing the plating solution existing in a gap between said porous member and the surface, to be plated, of the substrate when said porous member is pressed against the surface, to be plated, of the substrate held by said substrate stage under a desired pressure.

15 22. A plating apparatus according to claim 21, wherein said plating solution removing mechanism comprises a mechanism for making relative motion of at least two of the substrate held by said substrate stage, said porous member, and the plating solution supplied between said anode and the surface, to be plated, of  
20 the substrate held by said substrate stage.

25 23. A plating apparatus according to claim 21, wherein said plating solution removing mechanism comprises a mechanism for vibrating at least one of the substrate held by said substrate stage, said porous member, and the plating solution supplied between said anode and the surface, to be plated, of the substrate held by said substrate stage.

24. A plating apparatus according to claim 21, wherein said plating solution removing mechanism comprises a mechanism for vibrating at least one of the substrate held by said substrate stage, said porous member, and the plating solution supplied 5 between said anode and the surface, to be plated, of the substrate held by said substrate stage vertically to the surface, to be plated, of the substrate held by said substrate stage.

25. A plating apparatus according to claim 23 or 24, wherein 10 said mechanism for vibrating comprises a mechanism which utilizes an ultrasonic wave or a mechanism which uses a vibrator having an exciting coil.

26. A plating apparatus according to claim 23 or 24, wherein 15 said mechanism for vibrating comprises a piezo transducer.

27. A plating apparatus according to claim 23 or 24, wherein said mechanism for vibrating utilizes pressure vibration.

20        28. A plating apparatus according to claim 21, wherein said plating solution removing mechanism comprises an anode chamber which houses said anode therein and has an open end portion closed by said porous member, and a pressure control unit for controlling a pressure of said anode chamber.

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29. A plating apparatus comprising:  
a substrate stage for holding a substrate;  
a cathode unit having a seal member for hermetically sealing

a peripheral portion of a surface, to be plated, of the substrate by contacting the peripheral portion of the surface, to be plated, of the substrate held by said substrate stage, and a cathode electrode which is brought into contact with the substrate to  
5 supply current to the substrate;

an electrode head disposed above said cathode unit so as to be movable up and down and having an anode and a porous member with water retentivity at upper and lower parts of said electrode head;

10 a plating solution supply unit for supplying a plating solution between said anode and the surface, to be plated, of the substrate held by said substrate stage; and

a power source for applying plating voltage between said cathode electrode and said anode;

15 wherein said porous member has a multi-layered structure in which at least two kinds of porous materials are laminated.

30. A plating apparatus according to claim 29, wherein said electrode head has a housing which houses said anode therein,  
20 and defines an anode chamber by closing a lower open end portion of said housing with said porous member.

31. A plating apparatus according to claim 30, wherein a plating solution suction pipe for sucking the plating solution into said anode chamber, a pressurized fluid introduction pipe for introducing a pressurized fluid into said anode chamber, and a power supply port for supplying power to said anode are attached to said housing.

32. A plating apparatus according to claim 29, wherein at least one space is formed between said porous materials which constitute said multi-layered structure.

5       33. A plating apparatus according to claim 32, further comprising:

      a plating solution supply unit for discharging and supplying the plating solution to said space formed between said porous materials; and

10      a plating solution discharge unit for sucking and discharging the plating solution in said space.

34. A plating method comprising:

      preparing a substrate having fine recesses for 15 interconnects covered with a seed layer;

      supplying a plating solution between a surface of the seed layer and an anode spaced from the seed layer at a certain interval through a porous contact member; and

      plating the substrate by applying plating voltage between 20 the seed layer and said anode;

      wherein a change of the state of plating voltage applied between the seed layer and said anode, and a change of pressing state between said porous contact member and the seed layer are correlated.

25      35. A plating method according to claim 34, wherein said change of pressing state between said porous contact member and the seed layer is a change of pressure between said porous contact

member and the seed layer.

36. A plating method according to claim 34, wherein said change of the state of plating voltage applied between the seed 5 layer and said anode is intermittence of plating voltage applied between the seed layer and said anode.

37. A plating method according to claim 34, wherein said change of the state of plating voltage applied between the seed 10 layer and said anode, and said change of pressing state between said porous contact member and the seed layer are correlated by applying said plating voltage when a pressure between said porous contact member and the surface of the seed layer is increased relatively, and by not applying said plating voltage when a 15 pressure between said porous contact member and the seed layer is lowered more than the previous time relatively.

38. A plating method according to claim 34, wherein said change of pressing state between said porous contact member and 20 the seed layer is a change of contact and non-contact between said porous contact member and the surface of the seed layer.

39. A plating method according to claim 34, wherein said change of the state of plating voltage applied between the seed 25 layer and said anode, and said change of pressing state between said porous contact member and the seed layer are correlated so as to synchronize contact between said porous contact member and the surface of the seed layer and application of plating voltage

between the seed layer and said anode.

40. A plating method according to claim 34, wherein said change of the state of plating voltage applied between the seed 5 layer and said anode, and said change of pressing state between said porous contact member and the seed layer are correlated so as not to apply plating voltage between the seed layer and said anode when said porous contact member is brought out of contact with the surface of the seed layer, and so as to apply plating 10 voltage between the seed layer and said anode after an elapse of a certain period of time after said porous contact member is brought into contact with the surface of the seed layer.

41. A plating method comprising:

15 preparing a substrate having fine recesses for interconnects covered with a seed layer;

placing a porous member having water retentivity between the surface of the seed layer and an anode spaced from the seed layer at a certain interval; and

20 plating the substrate by flowing current between the seed layer and said anode while filling a plating solution between the seed layer and said anode;

wherein while said porous member is pressed against the seed layer under a desired pressure, said plating is performed 25 by flowing current between the seed layer and said anode.

42. A plating method according to claim 41, wherein said porous member is pressed against the seed layer under a desired pressure, and said porous member and the seed layer are moved relatively to each other before performing said plating by flowing 5 current between the seed layer and said anode.

43. A plating method according to claim 41, wherein said flowing current between the seed layer and said anode is stopped, and said porous member is separated from the seed layer in the 10 course of process.

44. A plating method comprising:

preparing a substrate having fine recesses for interconnects covered with a seed layer;

15 placing a porous member having water retentivity between the surface of the seed layer and an anode spaced from the seed layer at a certain interval; and

plating the substrate by flowing current between the seed 20 layer and said anode while filling a plating solution between the seed layer and said anode;

wherein the plating solution existing between said porous member and the seed layer is removed before and after said porous member is pressed against the seed layer under a desired pressure, and then current is flowed between the seed layer and said anode.

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45. A plating method according to claim 44, wherein said current is flowed only when said porous member is brought into contact with the seed layer.

46. A substrate processing apparatus comprising:

a loading/unloading station for carrying in and out a substrate;

a plating apparatus according to any one of claims 1 to

5 33;

a cleaning and drying apparatus for cleaning and drying the substrate; and

a transfer apparatus for transferring the substrate between said loading/unloading station, said plating apparatus, and said

10 cleaning and drying apparatus.

47. A substrate processing apparatus according to claim 46, further comprising a polishing apparatus for polishing and removing unnecessary metal film formed on the surface of the

15 substrate in said plating apparatus to planalize the surface of the substrate.

48. A substrate processing apparatus according to claim 46, further comprising a heat treatment apparatus for performing

20 heat treatment of the substrate on which a metal film is formed in said plating apparatus.

49. A substrate processing apparatus according to claim 46, further comprising a bevel etching apparatus for removing

25 a metal film attached or deposited on the peripheral portion of the substrate by etching.

50. A substrate processing apparatus according to claim

46, further comprising a monitor unit for monitoring at least one of a voltage value and a current value when said plating voltage is applied between said anode and said cathode electrode in said plating apparatus.

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51. A substrate processing apparatus according to claim 46, further comprising a film thickness measuring device for measuring a thickness of the metal film deposited on the surface of the substrate.